


**TYPE APPROVAL OF PACKAGING FOR  
TRANSPORTATION OF DANGEROUS GOODS  
CERTIFICATE NO.: NET6744A**


HOLDER OF CERTIFICATE:  
**Emballator Ulricehamns Bleck AB**

**MANUFACTURER:** Emballator Ulricehamns Bleck AB, Maskinvägen 10, SE-52338 Ulricehamn, Sweden

**MARKING ON PACKAGING:**

Each packaging intended for use according to the ADR shall bear markings which are durable, legible and placed in a location as to be readily visible. Letters, numerals and symbols shall be at least 6 mm high.

 **1A1/X1.2 Y1.8 Z2.7/250/YR/N/NET6744A-ID**

-  : The United Nations symbol
- 1A1 : Steel drum, non-removable head
- X1.2 Y1.8 Z2.7 : Packaging group II and III, and max relative density
- 250 : Hydraulic test pressure in kPa
- YR : To be replaced with the year (last two digits) of manufacture
- N : Norway, the state authorizing the allocation of the mark
- NET6744A - ID : Identification of the drum followed by "ID" to be replaced by the name of the manufacturer

**PRODUCT:**

Description	Method of manufacture	Material	Drawing
Steel drums, non-removable head	Seamed	Steel sheet	414090180N



**DIMENSIONS:**

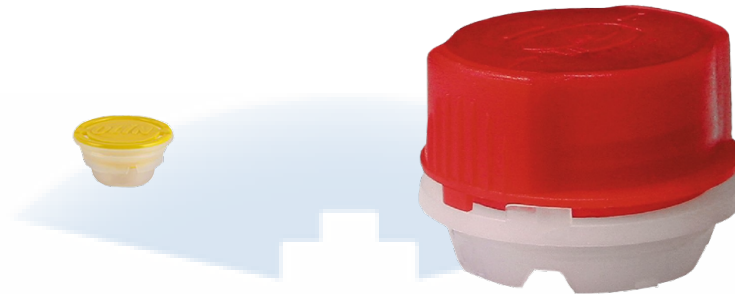
Volume, l	H*Ø, mm	Head / Body / Bottom, mm
1.0	180*90	0.28/ 0.20/ 0.20
0.5	95*90	0.28/ 0.20/ 0.20

**MAXIMUM DEGREE OF FILLING IN LITER AT 15 °C, SHALL BE:**

Initial boiling point in °C	< 60	>= 60 < 100	>= 100 < 200	>= 200 < 300	>= 300
1.0 l	0.99	1.01	1.03	1.05	1.07

**CLOSING MECHANISM:**

Closure type	Producer	Drawings	Material
N2KA	Bericap GmbH	-	EVA/LDPE/HDPE
VUN/SK30/15CR	Bericap GmbH	ENG-00-004405	EVA/LDPE/HDPE



**LEGISLATION:**

The certificate is valid for a maximum of five years, provided no modifications have been made to the packaging design, materials, dimensions, closure system or manner of construction. To ensure validation of the certificate, check the NET website.

NET issues the certification on described product according to delegated authority from Norwegian Directorate for Civil Protection and Emergency Planning (DSB): Legal regulations for Transportation of Dangerous Goods on road and railway - 2023/4375 PRAX.

NET issues the certification on described product according to delegated authority from Norwegian Maritime Directorate (Sjøfartsdirektoratet) - 200705977-4/5367.1.

NET issues the certification on described product according to an agreement between Norwegian Civil Aviation Authority (Luftfartstilsynet) - 01.03.18 - 18/00114-8.

**REGULATIONS BASED UPON FOR APPROVAL:**

UN Recommendations on the Transport of Dangerous Goods.

ADR, European Agreement concerning the International Carriage of Dangerous Goods by Road.

RID, International Regulations on Transport of Dangerous Goods by Rail.

IMDG, International Maritime Dangerous Goods Code, for sea transport.

ICAO, Technical Instructions for the Safe Transport of Dangerous Goods by Air.

IATA, Dangerous Goods Regulations, for the air transport.

**TESTS CARRIED OUT:**

Prototype tests performed and approved according to the above regulations:

6.1.5.3 Drop test

6.1.5.4 Leakproofness test

6.1.5.5 Internal hydraulic pressure test

6.1.5.6 Stacking test

**APPROVAL IS VALID FOR:**

The packaging shall always be used according to the requirement of the applicable UN-code and its packaging instruction.

Content	Max. vapour pressure, kPa at +50°C
Liquid substances that do not adversely affect the packaging materials	200
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**DOCUMENTS BASED UPON FOR APPROVAL:**

Report id.	Date	Issued by	Scope
P502292B	12.05.2005	SP	Type testing
P60488A	14.06.2006	SP	Additional type testing

**VALIDITY:**

The continued validity of the type approval requires that the holder of the certificate and/ or the manufacturer inform NET certification that has approved its type of packaging of any changes to the characteristics of the type or anything that can influence on the transport safety on the specific design so that it can be verified that the type of packaging continues to comply with packaging tested as base for the original type approval.

The validity of the type approval assume regular verification by means of periodic audits by NET in accordance with NET Doc 2: "Production control agreement". The packaging shall be manufactured, reconditioned and tested under a quality assurance program which satisfies NET Certification, in order to ensure that each packaging meets the requirements in ADR and the guidelines in ISO 16106.

**TEST STANDARD:**

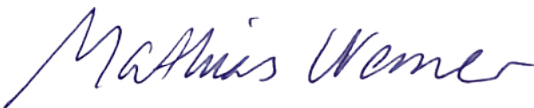
All tests are performed in accordance with NET accredited test method ATM001. The test method is accredited in accordance with ISO17025 approved by Norsk Akkreditering and based upon ISO16495.



BREVIK, NORWAY

**28.06.2023** CERTIFICATE IS VALID UNTIL:

**30.06.2028**



Mathias Werner  
Certification Officer



Rune Madsen Fink  
Control Officer

*Nordisk Emballasje Testing Certification*