

# TYPE APPROVAL OF PACKAGING FOR TRANSPORTATION OF DANGEROUS GOODS CERTIFICATE NO.: NETO 1 0 3 A

## **HOLDER OF CERTIFICATE:**

# **Emballator Mellerud Plast AB**

MANUFACTURER: Emballator Mellerud Plast AB, Box 83, SE-464 22 Mellerud,

**SWEDEN** 

#### **MARKING ON PACKAGING:**

Each packaging intended for use according to the ADR shall bear markings which are durable, legible and placed in a location as to be readily visible. Letters, numerals and symbols shall be at least 6 mm high. The packaging shall also be appropriately marked with the month of the manufacture. The period of use permitted for the carriage of dangerous substances shall be five years from the date of manufacture of the drum, except where a shorter period of use is prescribed because of the nature of the substance to be carried.

# (h) 1H1/Y1.9/150/YR/N/NET0103A - ID

: The United Nations symbol

1H1 : Plastics drums, non-removable head

Y1.9 : Packaging group II and III, and max. relative density of the substance

150 : Hydraulic test pressure in kPa

YR : To be replaced with the last two digits of the year of manufacture

N : Norway, the state authorizing the allocation of the mark

NET0103A - ID : Identification of the jerrican followed by "ID" to be replaced by the name or symbol of the manufacturer

#### **PRODUCT:**

# Method of manufacture/ Description

Blow moulded bottle/drum performed in HDPE, details in report.



#### **DIMENSIONS:**

Weight of the	Volume, I	H*Ø, mm	Thickness, mm	Neck size, mm	Drawing
drum, g					
55-70	1.0	253.6*82.5	0.73	28	U0-100-280/U0-
					100-330
55-70	1.0	253.6-82.5	0.73	32	U0-100-280/U0-
					100-330

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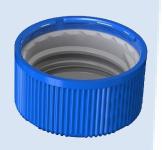


## MAXIMUM DEGREE OF FILLING IN LITER AT 15 °C, SHALL BE:

Initial boiling	< 60	>= 60 < 100	>= 100 < 200	>= 200 < 300	>= 300
point in °C					
Degree of filling	0.96	0.98	1.01	1.03	1.05
in liter					

#### **CLOSING MECHANISM:**

#: Screw cap	Producer	Drawings	Material	Gasket	Torque
1: 32 mm	Emballator	12485	HDPE	None	2-3 Nm
	Växjö Plast AB				
2: 28 mm	Emballator	12484	HDPE	None	2-3 Nm
	Växjöplast AB				
3: 32 mm Child	Modulpac AB	32BPP /	HDPE/HDPE	PET / Alkozell /	2-3 Nm
resistant		8320004	details in report	PET	
4: 32mm Child	Emballator	12524	HDPE/HDPE	None	3 Nm
resistant	Växjöplast AB				





# **LEGISLATION:**

The certificate is valid for a maximum of five years, provided no modifications have been made to the packaging design, materials, dimensions, closure system or manner of construction. To ensure validation of the certificate, check the NET website.

NET issues the certification on described product according to delegated authority from Norwegian Directorate for Civil Protection and Emergency Planning (DSB): Legal regulations for Transportation of Dangerous Goods on road and railway - 2023/4375 PRAX.

NET issues the certification on described product according to delegated authority from Norwegian Maritime Directorate (Sjøfartsdirektoratet) - 200705977-4/5367.1.

NET issues the certification on described product according to an agreement between Norwegian Civil Aviation Authority (Luftfartstilsynet) - 01.03.18 - 18/00114-8.

#### **REGULATIONS BASED UPON FOR APPROVAL:**

UN Recommendations on the Transport of Dangerous Goods.

ADR, European Agreement concerning the International Carriage of Dangerous Goods by Road.

RID, International Regulations on Transport of Dangerous Goods by Rail.

IMDG, International Maritime Dangerous Goods Code, for sea transport.

ICAO, Technical Instructions for the Safe Transport of Dangerous Goods by Air.

IATA, Dangerous Goods Regulations, for the air transport.

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#### **TESTS CARRIED OUT:**

Prototype tests performed and approved according to the above regulations:

6.1.5.2.6 Chemical compatibility

6.1.5.3 Drop test

6.1.5.4 Leakproofness test

6.1.5.5 Internal pressure test

6.1.5.6 Stacking test

6.1.5.7 Supplementary permeability test

#### APPROVAL IS VALID FOR:

The packaging is valid for packaging group II and III containing liquid substances covered by the liquids listed in the table below. The liquids marked with letter A - F are referring to standard liquids listed in ADR 6.1.6.1 and verified by chemical compatibility testing, ADR 6.1.5.2.6, to this specific liquid.

The dangerous substances allowed to transport in the packaging after chemical compatibility with these liquids, are listed in the "Assimilation list" table 4.1.1.21.6 in ADR.

The packaging shall always be used according to the requirements of the applicable UN-code and its

packaging instructions.

packaging mod actions:					
Content	Max. gross weight, kg			Max. vapour pressure, kPa at	
				+50°C	
Standard liquid A: Wetting	1.2			143	
Solution					
Standard liquid B: Acetic Acid	1.2			143	
Standard liquid C: n-Butyl acetate	1.0			143	
Standard liquid D: Mixture of	1.0			143	
hydrocarbons					
Standard liquid E: Water	1.9			143	

### **DOCUMENTS BASED UPON FOR APPROVAL:**

DOGGETER TO DAGED OF OR FOR FROM THE FROM THE						
Report id.	Date	Issued by	Scope			
NET0103A3	03.12.18	NET	Additional test, 32 mm			
			EVP			
NET0103A	02.08.07	NET	Type approval			
NET2831A	31.08.21	NET	Additional test, 32 BPP			

#### **VALIDITY:**

The continued validity of the type approval requires that the holder of the certificate and/ or the manufacturer inform NET certification that has approved its type of packaging of any changes to the characteristics of the type or anything that can influence on the transport safety on the specific design so that it can be verified that the type of packaging continues to comply with packaging tested as base for the original type approval.

The validity of the type approval assume regular verification by means of periodic audits by NET in accordance with NET Doc 2: "Production control agreement". The packaging shall be manufactured, reconditioned and tested under a quality assurance program which satisfies NET Certification, in order to ensure that each packaging meets the requirements in ADR and the guidelines in ISO 16106.

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## **TEST STANDARD:**

All tests are performed in accordance with NET accredited test method ATM001. The test method is accredited in accordance with ISO17025 approved by Norsk Akkreditering and based upon ISO16495 and ISO13274.



BREVIK, NORWAY

17.01.2024 CERTIFICATE IS VALID UNTIL:

Rune Madsen Fink Control Officer 31.01.2029

Mathias Werner Certification Officer

Nordisk Emballasje Testing Certification

Aluis Weme

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