TYPE APPROVAL OF PACKAGING FOR TRANSPORTATION OF DANGEROUS GOODS CERTIFICATE NO.: NET6706A

HOLDER OF CERTIFICATE:

Emballator Ulricehamns Bleck AB

MANUFACTURER: Emballator Ulricehamns Bleck AB, Maskinvägen 10, SE-52321 Ulricehamn, Sweden
Emballator UK Ltd, Unit 1, City Link Industrial Estate, Phoenix Way, Bradford BD4 8JP, United Kingdom

MARKING ON PACKAGING:
Each packaging intended for use according to the ADR shall bear markings which are durable, legible and placed in a location as to be readily visible. Letters, numerals and symbols shall be at least 12 mm high.

(un) 1A2/Y2.0 Z3.0/100/YR/N/NET6706A - ID

(un)	: The United Nations symbol
1A2	: Steel drums, removable head
Y2.0 Z3.0	: Packaging group II and III, and max relative density
100	: Hydraulic test pressure in kPa
YR	: To be replaced with the year (last two digits) of manufacture
N	: Norway, the state authorizing the allocation of the mark
NET6706A - ID	: Identification of the packaging followed by "ID" to be replaced by the name of the manufacturer

PRODUCT:

Description/ Method of manufacture/ Material
Series 285 UN pail, welded steel sheet (EN 10202), with longitudinal side seam, two beads, and triple-seamed bottom.

DIMENSIONS:

#: Volume, l	H*Ø, mm	Head / Body / Bottom, mm	Drawing
1: 10	225*285	0.49 / 0.38 / 0.38	6605-02
2: 12	238*285	0.49 / 0.38 / 0.38	6607-02
3: 15	295*285	0.49 / 0.38 / 0.38	6631-02
4: 20	372*285	0.49 / 0.38 / 0.38	6611-02
5: 20	388*285	0.49 / 0.38 / 0.38	6627-03

NET AS
Blekebakkvegen 45
N-3950 Brevik
Telephone +47 900 17025
E-mail: info@net17025.com
Web: www.net17025.com
VAT No.: 990 793 840
Bank account: 6250.05.22351
GPS: 59°03'25'' N 9°40'70'' E

CLOSING MECHANISM:

#: 18 Lug lid	Drawings	Material	Gasket
1: plain	66202-02	Steel sheet TS 245	PVC compound
2: with S2 spout, side / centre, sealed or with torque 2 Nm	66107-02 / 100624	Steel sheet TS 245	PVC compound
3: with HZ655 spout, side / centre, sealed	66200-02	Steel sheet TS 245	PVC compound
4: with S2- and HZB spout	EUB-10418	Steel sheet TS 245	PVC compound

LEGISLATION:
NET issues this certification pursuant to delegated authority from the Norwegian Directorate for Civil Protection (DSB), in accordance with the Regulation of 1 April 2009 No. 384 on the land transport of dangerous goods, Chapter 6a (ref. 2023/4375 PRAX). NET is designated as the competent body for allocation of the UN mark on packagings, including IBCs and large packagings, as published by the United Nations (UNECE) list of competent authorities.
NET issues the certification on described product according to delegated authority from Norwegian Maritime Directorate (Sjøfartsdirektoratet) - 200705977-4/5367.1.
NET issues the certification on described product according to an agreement between Norwegian Civil Aviation Authority (Luftfartstilsynet) - 01.03.18 - 18/00114-8.

REGULATIONS BASED UPON FOR APPROVAL:
UN Recommendations on the Transport of Dangerous Goods.
ADR, European Agreement concerning the International Carriage of Dangerous Goods by Road.
RID, International Regulations on Transport of Dangerous Goods by Rail.
IMDG, International Maritime Dangerous Goods Code, for sea transport.
ICAO, Technical Instructions for the Safe Transport of Dangerous Goods by Air.
IATA, Dangerous Goods Regulations, for the air transport.

TESTS CARRIED OUT:
Prototype tests performed and approved according to the above regulations:
6.1.5.3 Drop test
6.1.5.4 Leakproofness test
6.1.5.5 Internal pressure test
6.1.5.6 Stacking test

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APPROVAL IS VALID FOR:
The packaging is valid for packaging group II and III containing liquid substances that do not adversely affect the packaging materials. The packaging shall always be used according to the requirement of the applicable UN-code and its packaging instruction.

Content	Max. vapour pressure, kPa at +50°C
Liquids compatible with packaging materials	114

DOCUMENTS BASED UPON FOR APPROVAL:

Report id.	Date	Issued by	Scope
92M12023	27.08.1992	SP	Type approval
97H60374B	17.07.1997	SP	Type approval
99H60879	22.06.1999	SP	Type approval
NET6706TE01	26.05.2010	NET	Technical evaluation, 20 l
NET67T04	25.01.2018	NET	Type test, S2
NET67TE09	25.09.2018	NET	Technical evaluation, S2
NET6706A3	15.08.2019	NET	Additional test HZB side
NET67TE15	18.09.2020	NET	Technical evaluation, S2/HZB

VALIDITY:
This approval is valid for five (5) years, provided no modifications are made to the packaging design, materials, dimensions, closure system, or method of construction.
The certificate may be withdrawn at any time.
The published version on www.net17025.com/Sertifisering/UN_ADR/cid/30758/ shall always be considered the valid one.
The certificate holder/manufacturer must notify NET Certification of any changes that may influence transport safety.
Continued validity requires periodic audits by NET in accordance with NET Doc 2: "Production control agreement".
The packaging shall be manufactured, reconditioned and tested under a quality assurance programme meeting ADR requirements and guidelines in NS-EN ISO 16106:2020.

TEST STANDARD:
All tests are performed in accordance with NET accredited test method ATM001.
The test method is accredited in accordance with NS-EN ISO/IEC 17025:2017 approved by Norsk Akkreditering and according to NS-EN ISO 16495:2022.

NORSK AKKREDITERING TEST 259

PORSGRUNN, NORWAY **30.10.2025** CERTIFICATE IS VALID UNTIL: **31.10.2030**

Geir Morten Johansen
Certification Officer

Rune Madsen Fink
Control Officer

Nordisk Emballasje Testing Certification

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